

Life Fitness Cross-Trainers 90X, 93X, 95Xe, and 95Xi

How To... Replace the Power Control Board

Special Service Tools Required: NONE

1. Remove the Main Shrouds. See "How To..." in this section.
2. Tag and identify wiring at Power Control Board, and then disconnect from the Power Control Board.
3. Remove the four screws securing the Power Control Board to the Drive Module.
4. Install the new Power Control Board in reverse order.
5. Reconnect wiring to the Power Control Board as marked.

